



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	418	1898	CRANKSHAFT	1,1		
2	28	30250	KEY, FLY WHEEL DRIVE	1,1		
3	533	2034A 2	MAIN BEARING ASSEMBLY (VAL)	2,2		
4	17	20032	DOWL PIN, MAIN BEARING	20,20		
5	10	25313	SCREW, MAIN BEARING CLAMP	4,4		
6	11	29469	NUT, MAIN BEARING CLAMPIN	4,4		
7	34	32203A 1	REED SET, MATCHED-MAIN BEA	2,2		
8	34	31240	REED STOP, MAIN BEARING REI	8,8		
9	10	29465	SCREW, REED STOP MOUNTING	8,8		
10	11	29469	NUT, REED STOP MOUNTING SC	8,8		
11	531	1884A 2	CENTER MAIN BEARING ASSEMI	1,1		
12	17	20032	DOWL PIN, CENTER MAIN BEA	2,2		
13	29	26114	BEARING, NEEDLE	56,56		
14		26113	RACE, OUTER (PAIR)	1,1		
15	53	26933	RING, SNAP-OUTER RACE CL	1,1		
16	10	22966	SCREW, CENTER MAIN BEARII	2,2		
17	11	20184	NUT, MAIN BEARING CLAMPIN	2,2		
18	17	31245	DOWEL PIN (STEPPED)	1,1		
19	25	30613	"O"RING, DRIVE SHAFT SPLINE	1,1		4
20	732	2045A 4	PISTON AND PISTON PIN ASSEM	4,4		
21	40	32118	LOCK RING, PISTON PIN	8,8		
22	39	32921A12	RING,PISTON	8,8		
23	611	1885A 4	CONNECTING ROD AND CAP AS:	4,4		
24	10	20060	SCREW,CAP TO CONNECTING	8,8		
25	11	20061	NUT, CONNECTING ROD SCRE	8,8		
26	29	38586	BEARING, NEEDLE-CRANKPIN	128,128		
27	29	39656	BEARING, NEEDLE-PISTON PIN	100,100		
28	12	29681	WASHER, NEEDLE LOCATING	8,8		
--	732	2194A 1	PISTON AND PISTON PIN ASSEM	4,4	OVERSIZE PISTON AND RING	
--	39	33945A12	RING, PISTON (.015)	8,8	OVERSIZE PISTON AND RING	